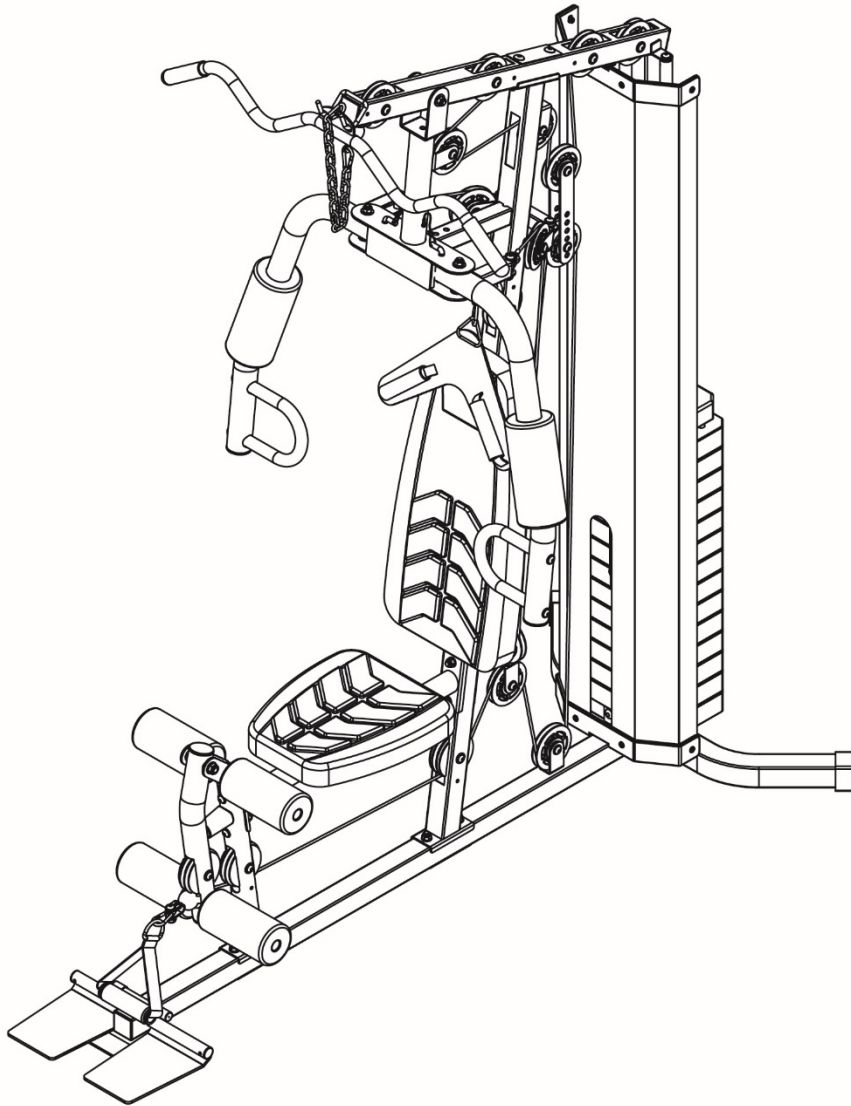


MARCY[®]

MARCY PRO HOME GYM

MWM-7454



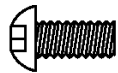
IMPORTANT: Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

Assembly Manual

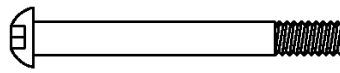
220325



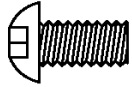
④9 × 8



⑤0 × 4



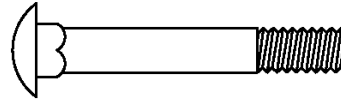
⑤1 × 2



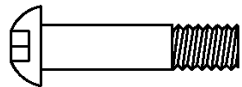
⑤2 × 10



⑤3 × 1



⑤9 × 10



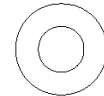
⑤4 × 10



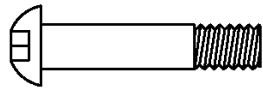
⑥0 × 10



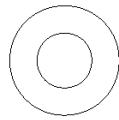
⑥1 × 6



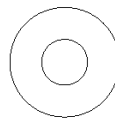
⑥2 × 52



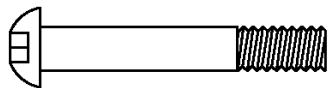
⑤5 × 2



⑥3 × 2



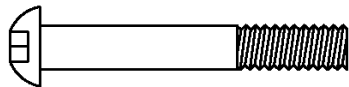
⑥4 × 6



⑤6 × 10



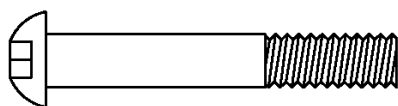
⑥5 × 1



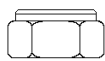
⑤7 × 2



⑥6 × 2



⑤8 × 1



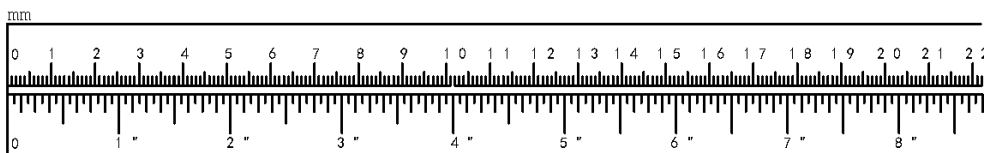
⑥7 × 1

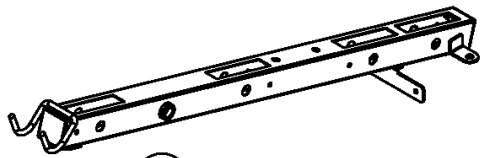


⑥8 × 43

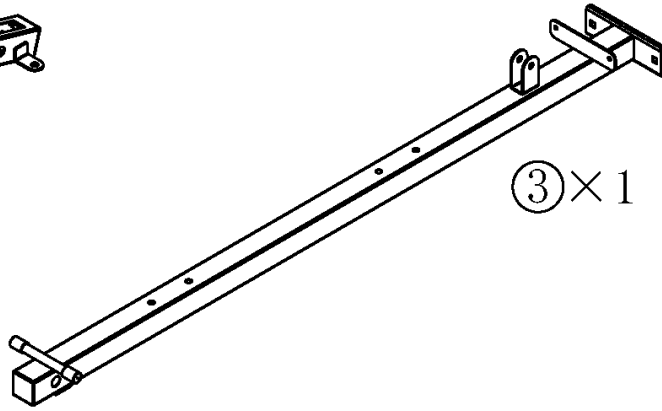


⑥9 × 2

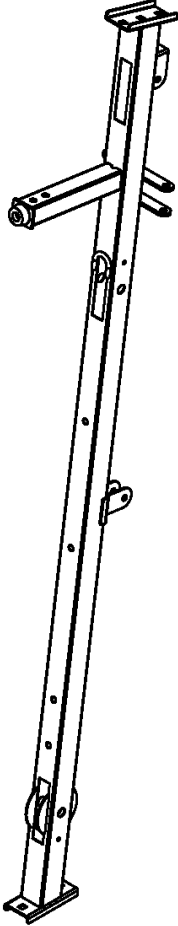




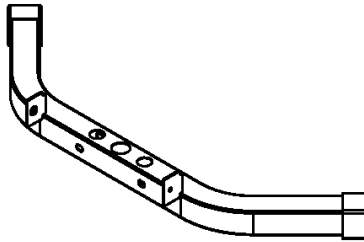
①×1



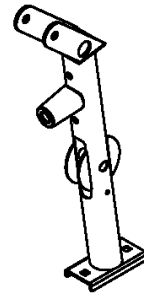
③×1



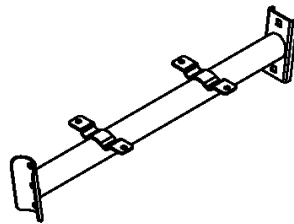
②×1



④×1



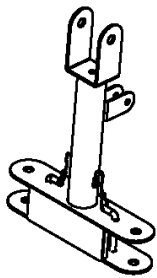
⑤×1



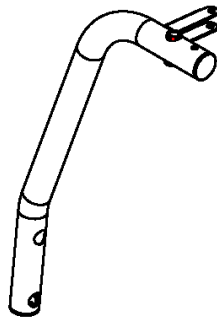
⑥×1



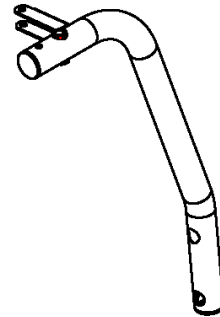
⑦×1



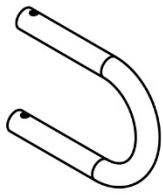
⑧×1



⑨×1



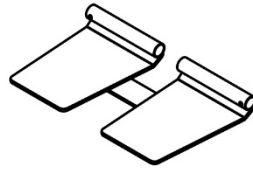
⑩×1



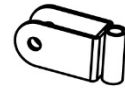
①①×2



①②×2



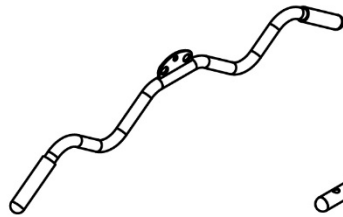
①③×1



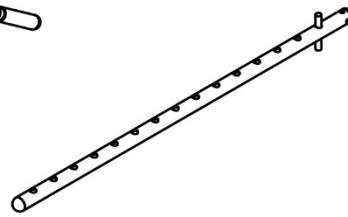
①④×2



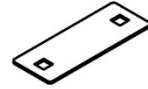
①⑤×1



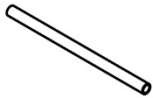
①⑧×1



①⑨×1



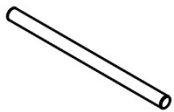
②①×4



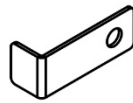
②②×1



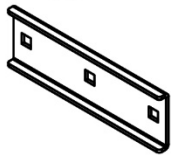
②③×2



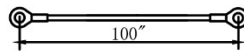
②④×2



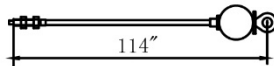
②⑤×1



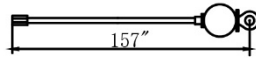
②⑦×1



②⑥×1



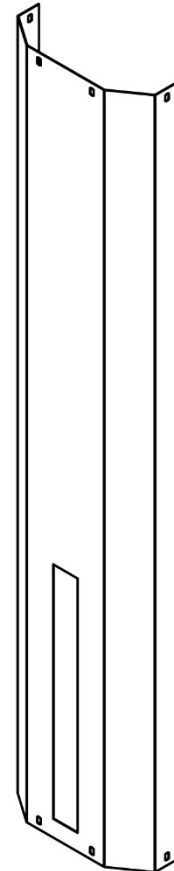
②⑧×1



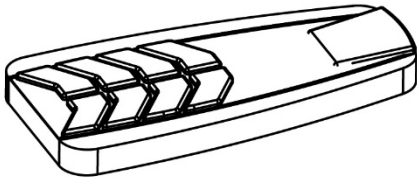
②⑨×1



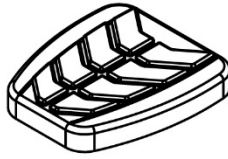
③⑦×2



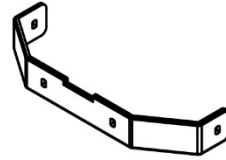
③⑥×1



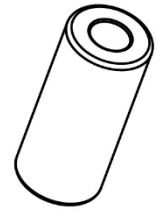
29 × 1



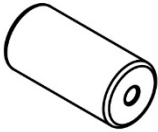
30 × 1



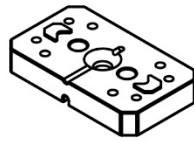
31 × 2



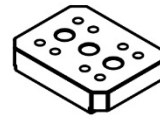
32 × 2



33 × 4



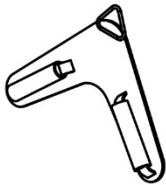
35 × 14



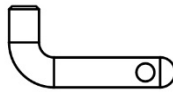
36 × 1



37 × 18



38 × 1



39 × 1



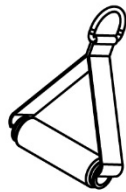
40 × 1



41 × 2



42 × 1



43 × 1



44 × 2



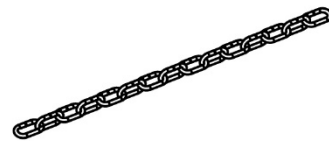
45 × 16



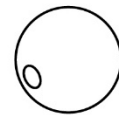
46 × 1



47 × 4




48 × 1



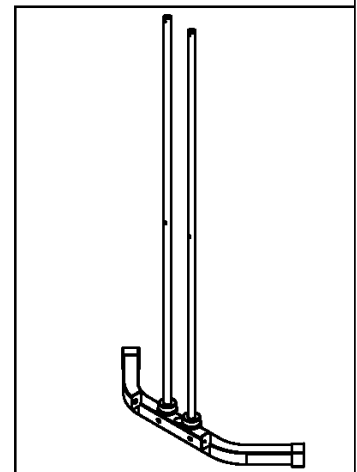
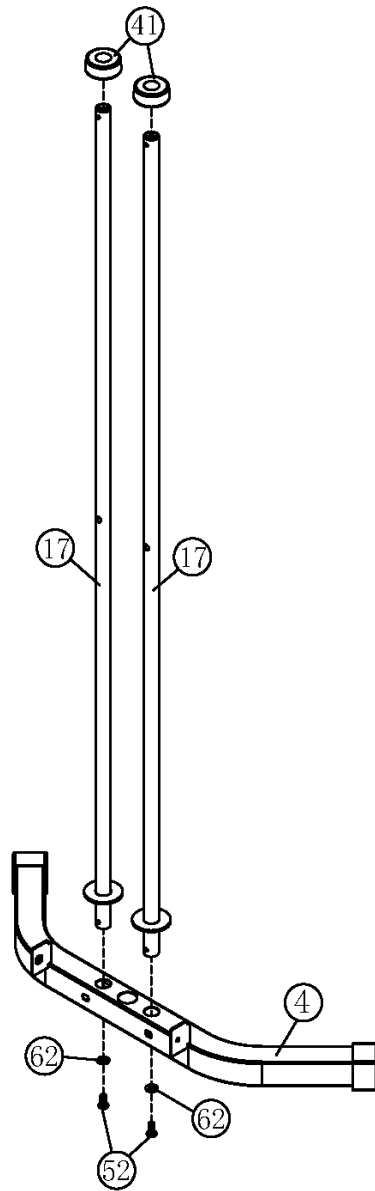
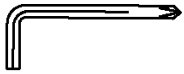
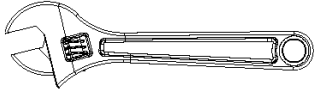
83 × 1



84 × 1

⑤②  2 M10 × $\frac{3}{4}$ "

⑥②  2 $\varnothing \frac{3}{4}$ "

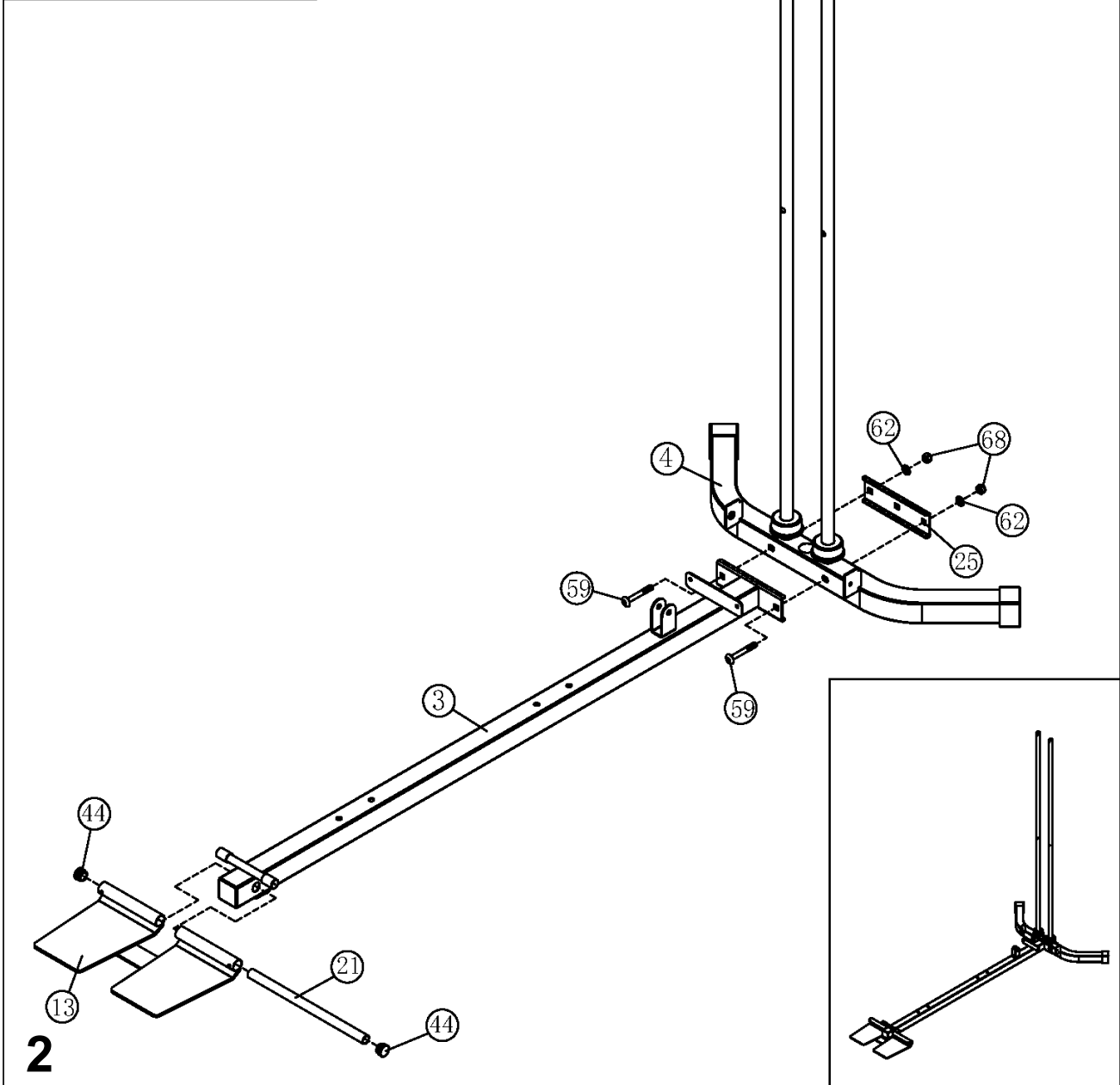
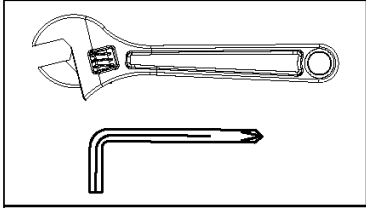


1

59  2 M10×2 $\frac{3}{4}$ "

62  2 $\varnothing \frac{3}{4}$ "

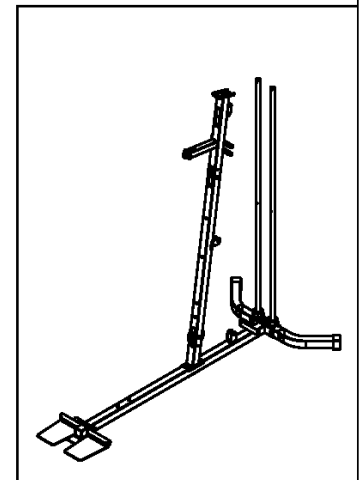
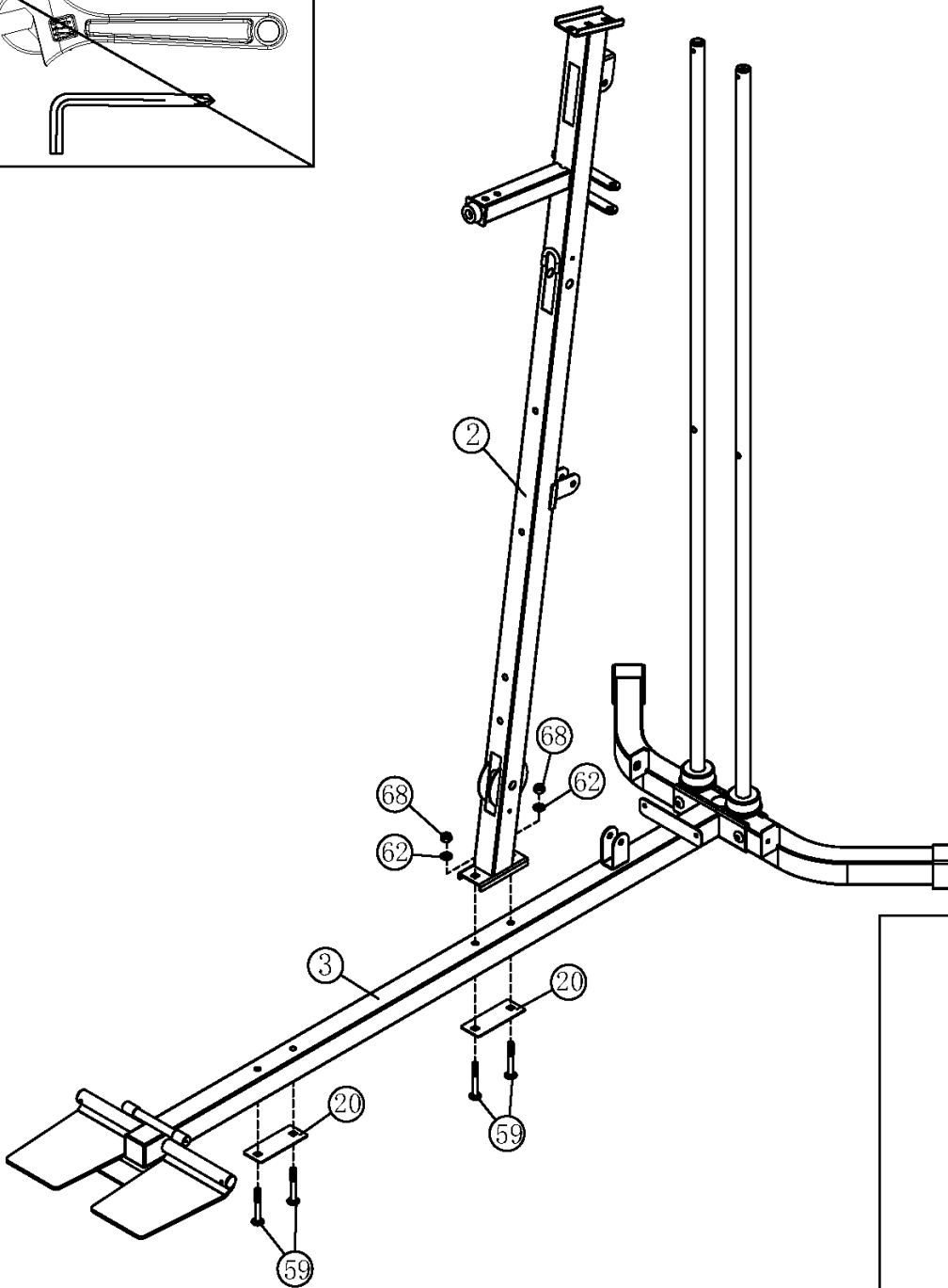
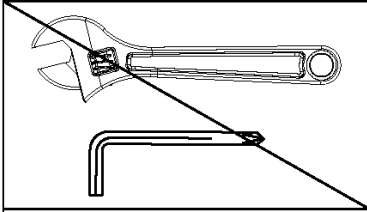
68  2 M10



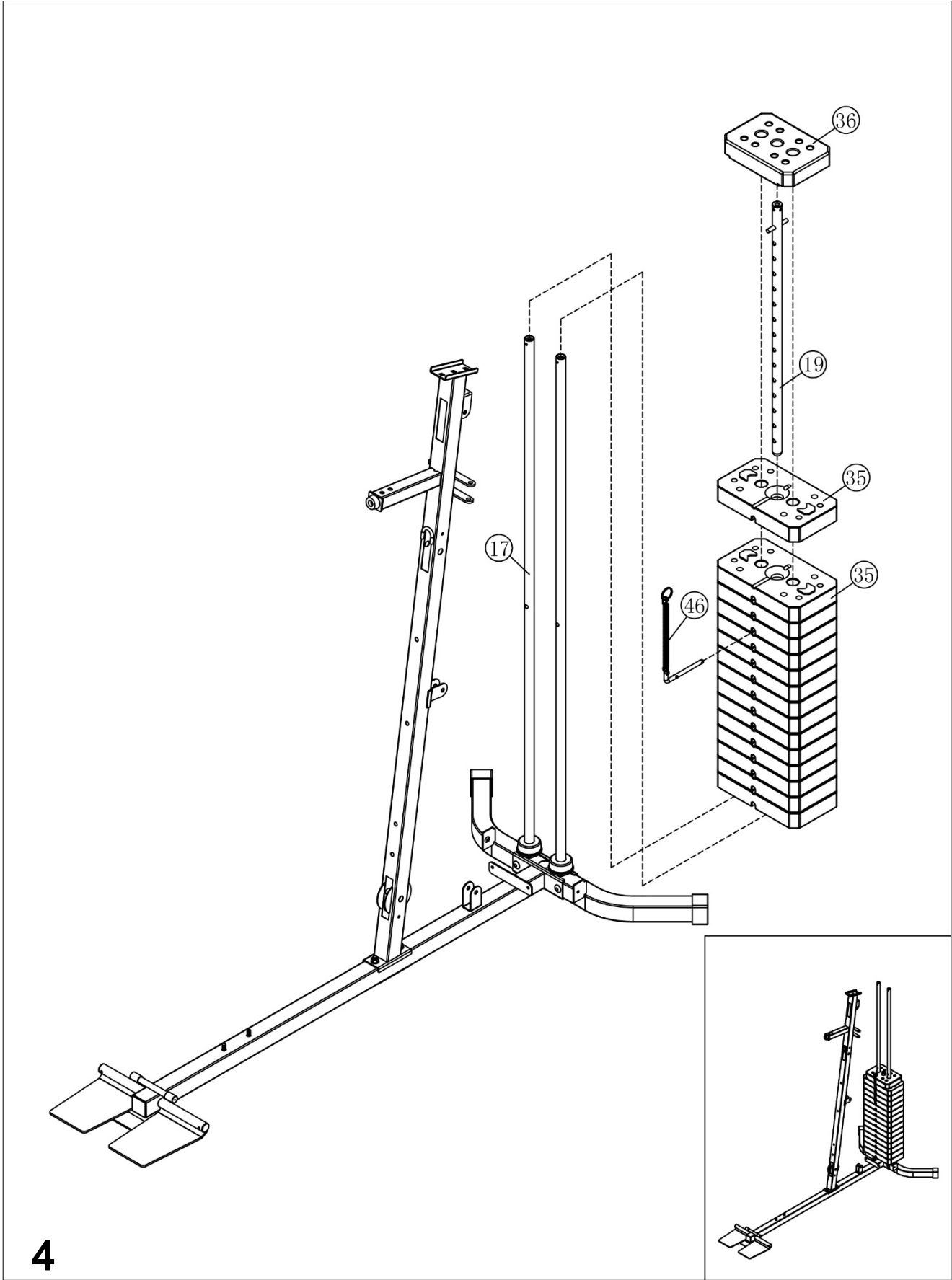
⑤⑨  4 M10×2 $\frac{3}{4}$ "

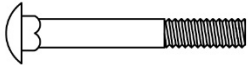
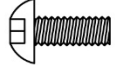
⑥②  2 $\varnothing \frac{3}{4}$ "

⑥⑧  2 M10

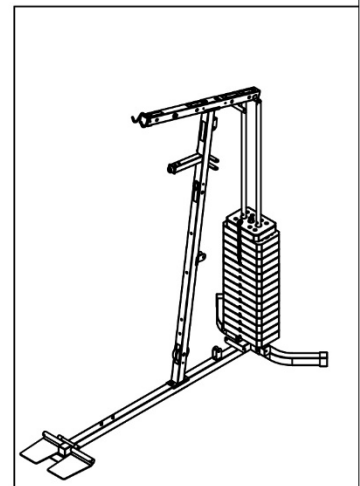
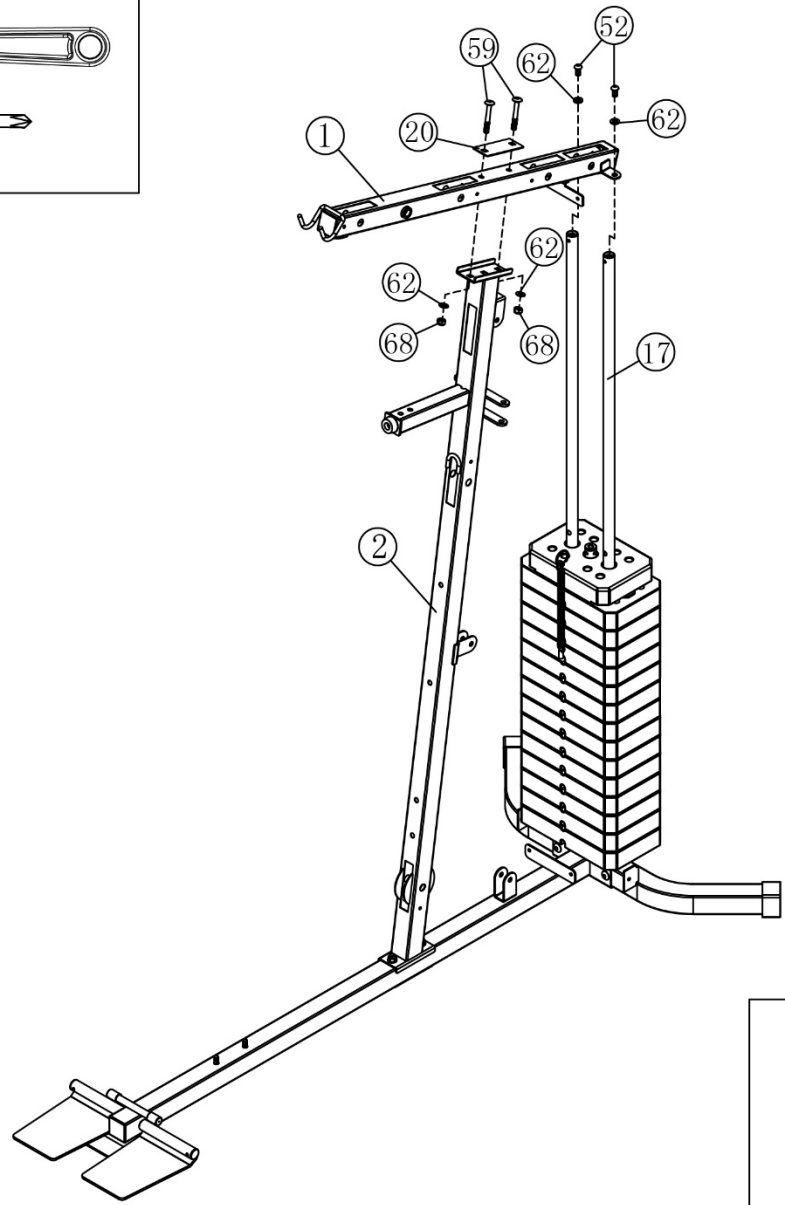
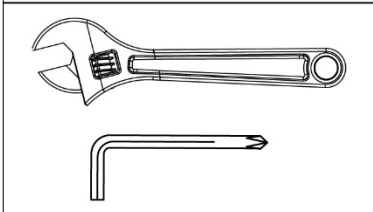


3



⑤⑨  2 M10×2 3/4" ⑤②  2 M10× 3/4"

⑥②  4 \varnothing 3/4" ⑥⑧  2 M10



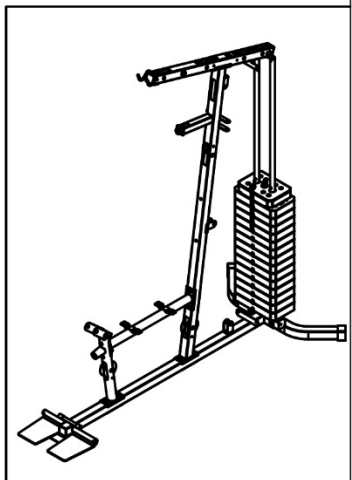
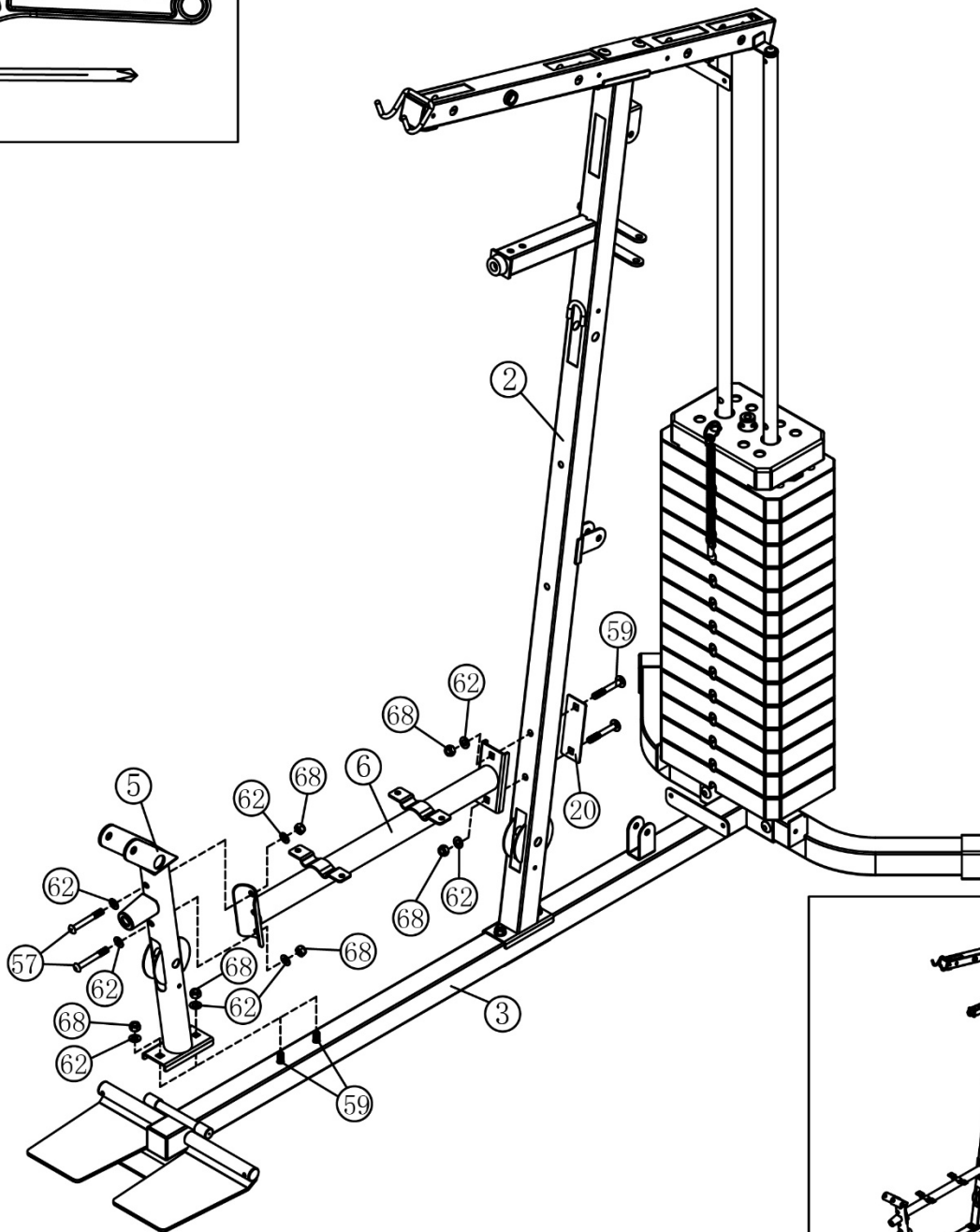
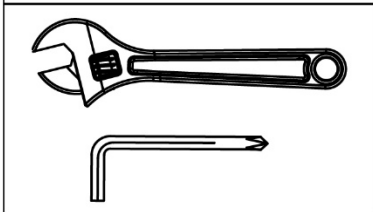
5

⑤9  2 M10×2 $\frac{3}{4}$ "

⑥2  8 $\varnothing \frac{3}{4}$ "

⑤7  2 M10×2 $\frac{3}{4}$ "

⑥8  6 M10

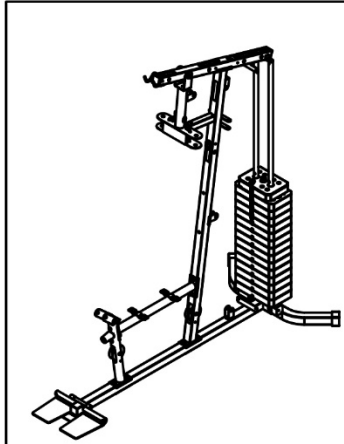
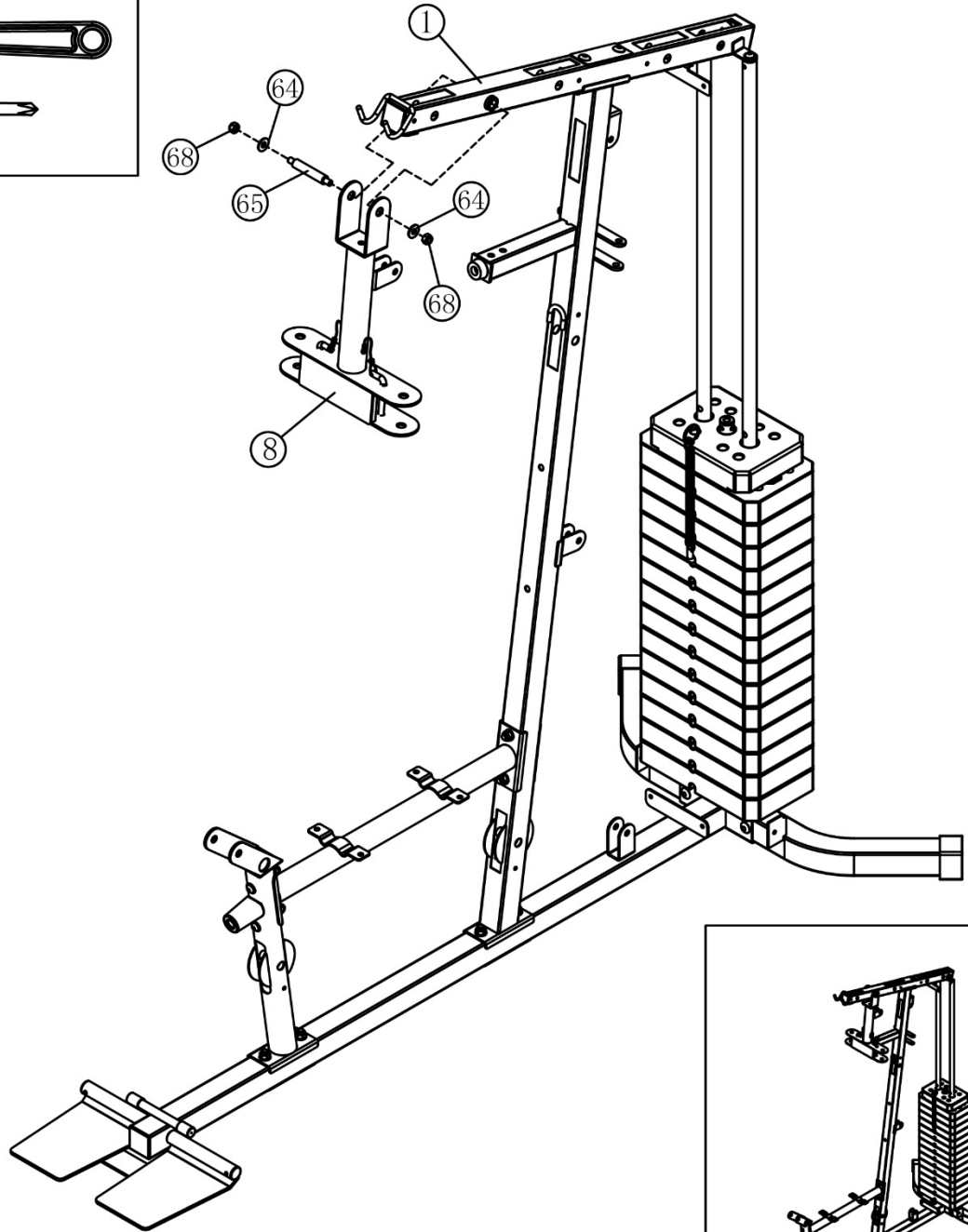
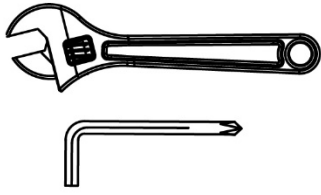


6

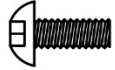
⑥5  1 $\text{Ø} \frac{5}{8}'' \times 4'' \times \text{M10}$

⑥4  2 $\text{Ø} 1'' \times \text{Ø} \frac{3}{8}''$

⑥8  2 M10



7

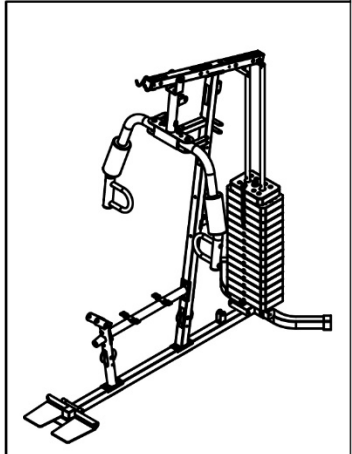
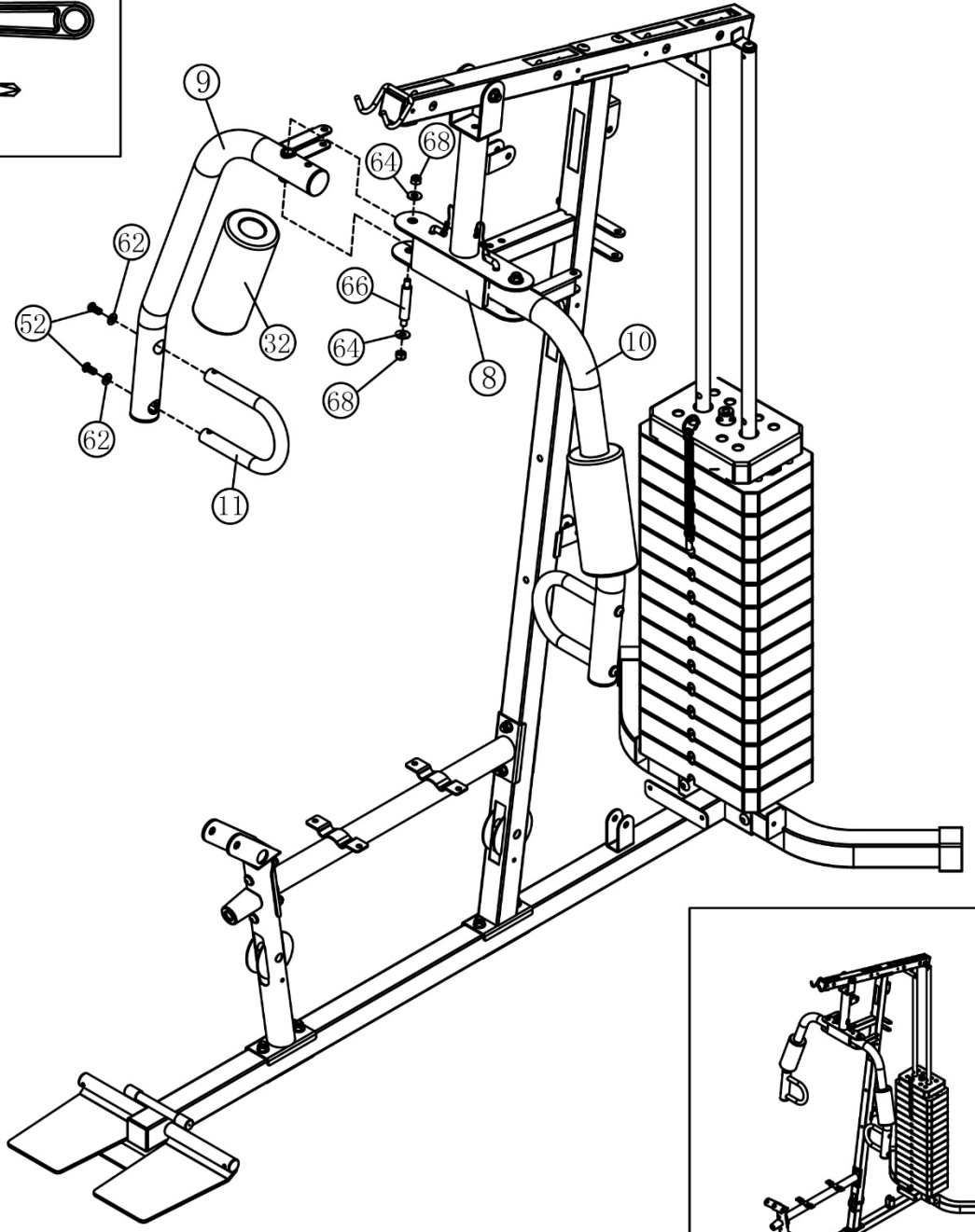
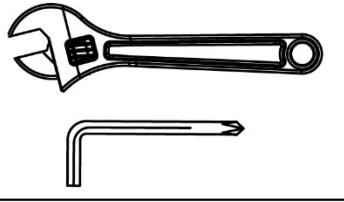
⑤②  4 M10 × $\frac{3}{4}$ "

⑥⑧  4 M10

⑥⑥  2 $\frac{5}{8}$ " × $3\frac{3}{4}$ " × M10

⑥②  4 $\emptyset\frac{3}{4}$ "

⑥④  4 $\emptyset 1"$ × $\emptyset\frac{3}{8}"$

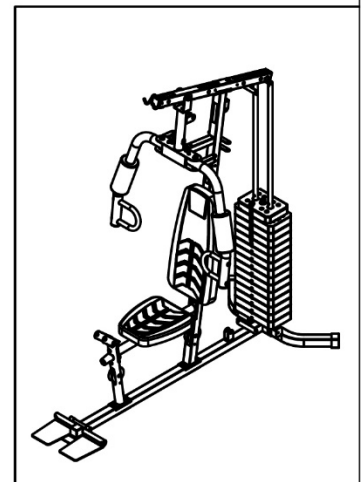
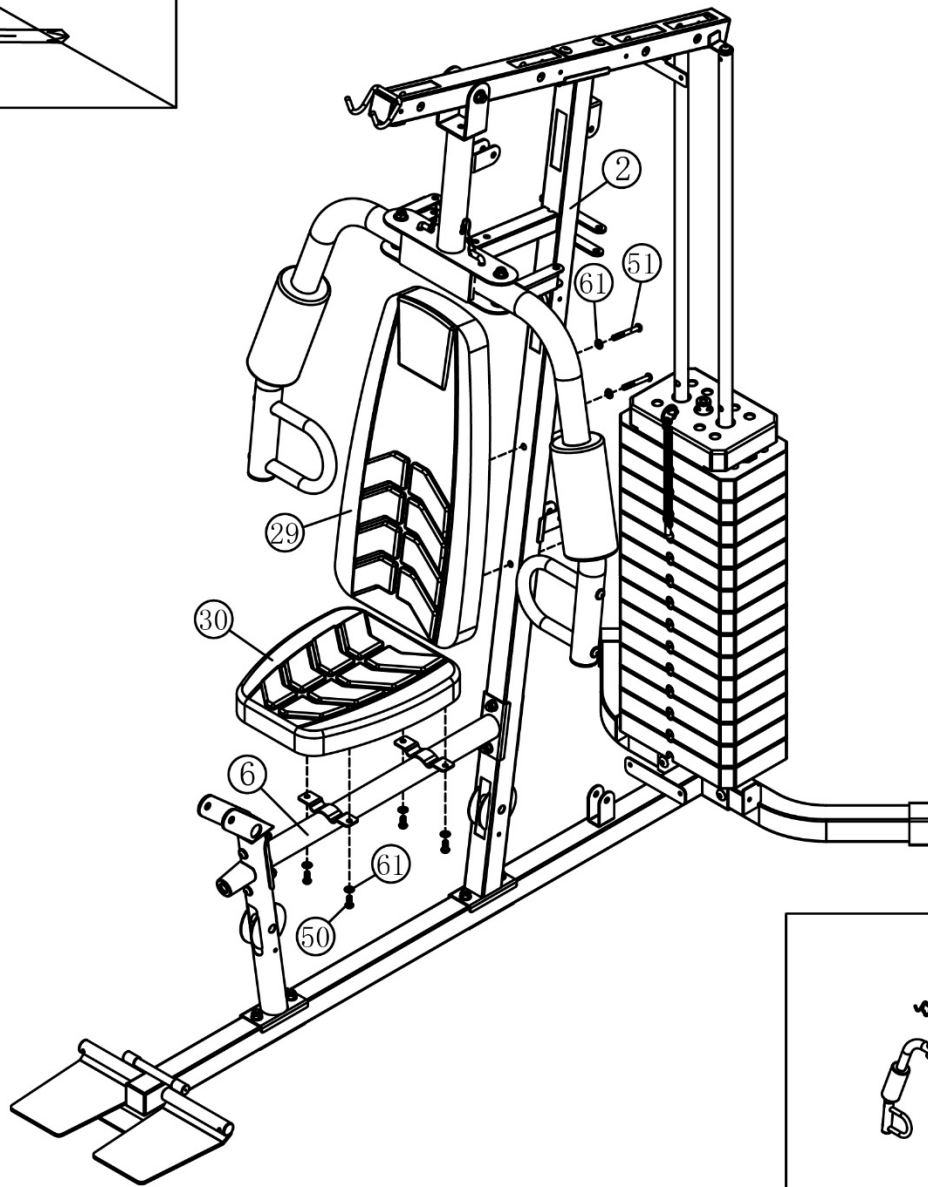
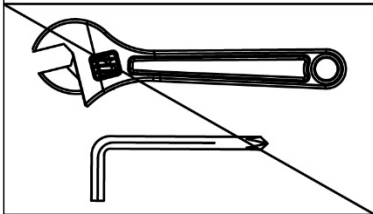


8

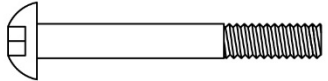
⑤① 4 M8 × $\frac{5}{8}$ "


⑤② 2 M8 × $2\frac{3}{4}$ "

⑥③ 6 $\varnothing\frac{5}{8}$ "

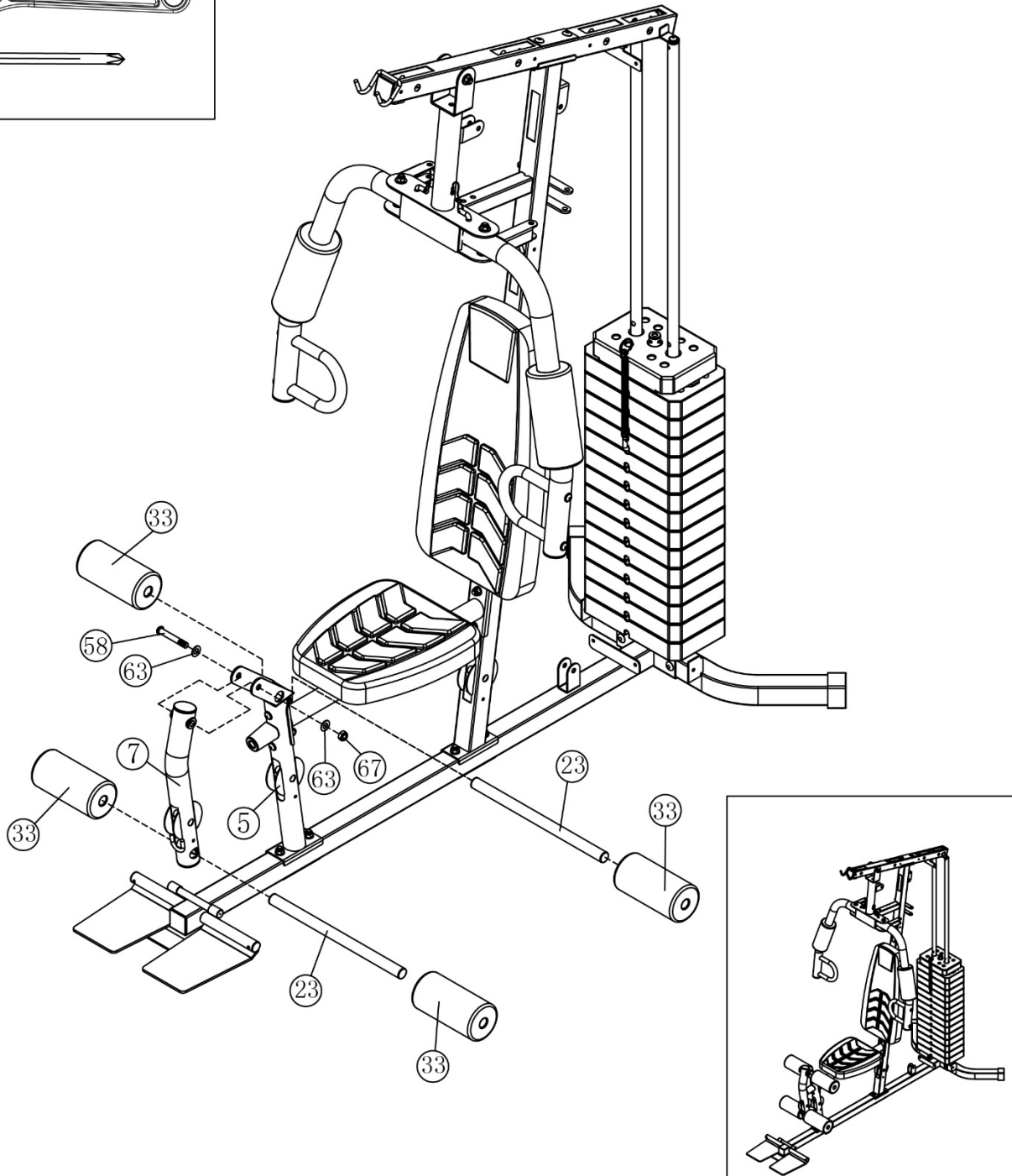
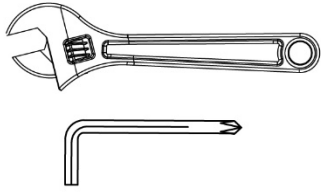


9

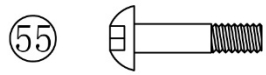
⑤⑧  1 M12 × 3 $\frac{1}{8}$ "

⑥③  2 Ø 1"

⑥⑦  1 M12



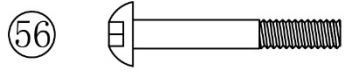
10



2 M10×2"



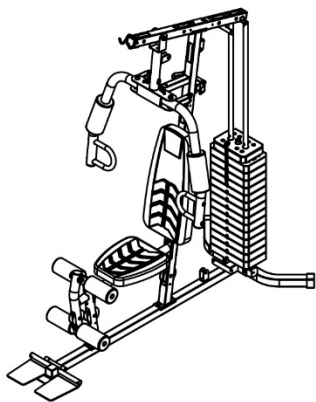
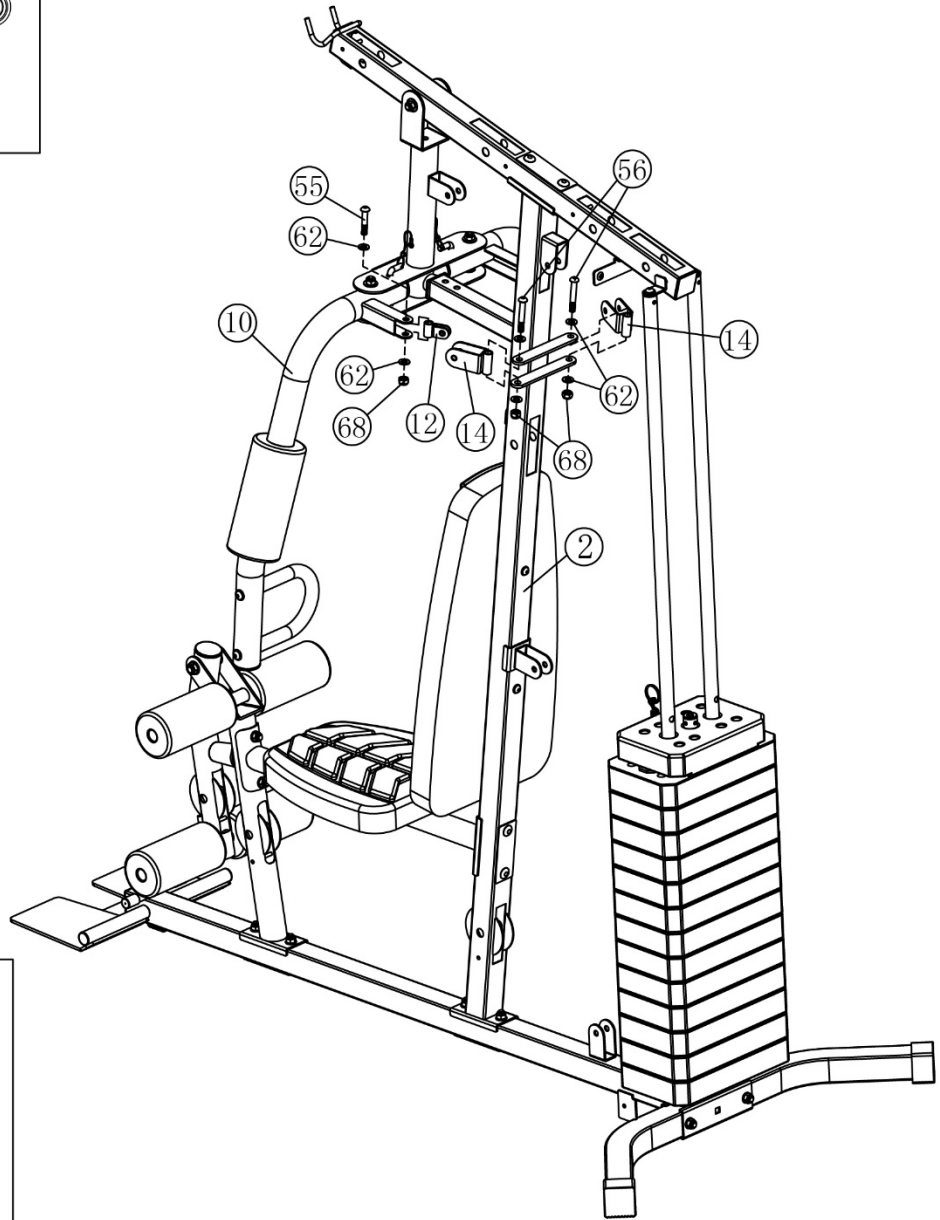
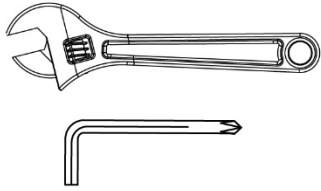
8 Ø 3/4"



2 M10×2 1/2"



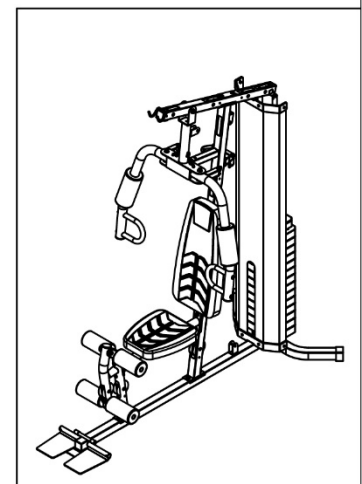
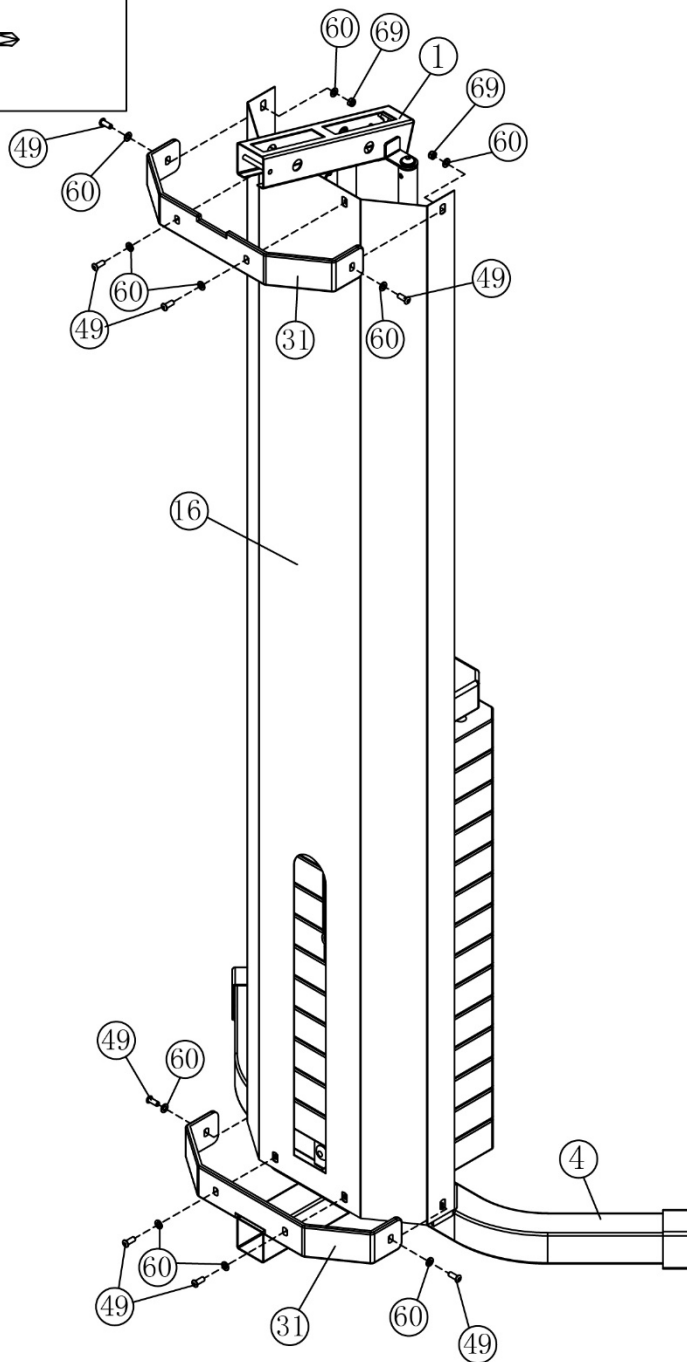
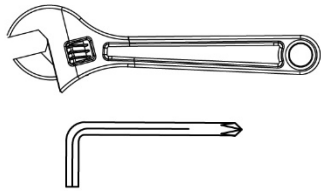
4 M10



④⑨  8 M6 × $\frac{5}{8}$ "

⑥⑨  2 M6

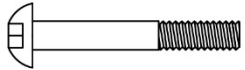
⑥⑩  10 $\varnothing \frac{1}{2}$ "



12

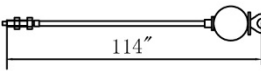
54  3 M10×1 3/4"

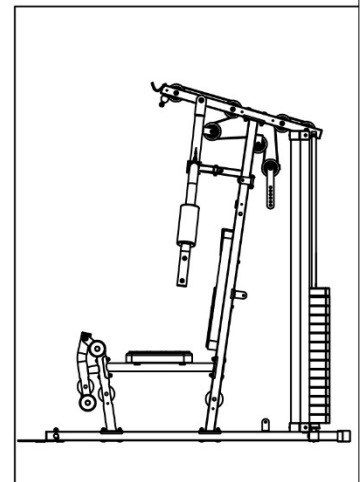
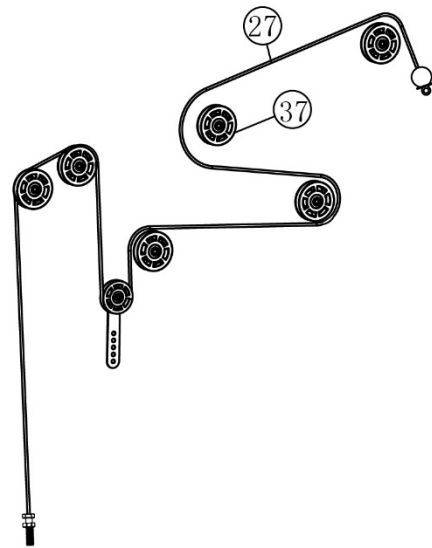
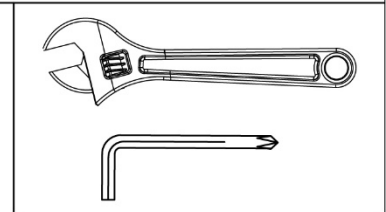
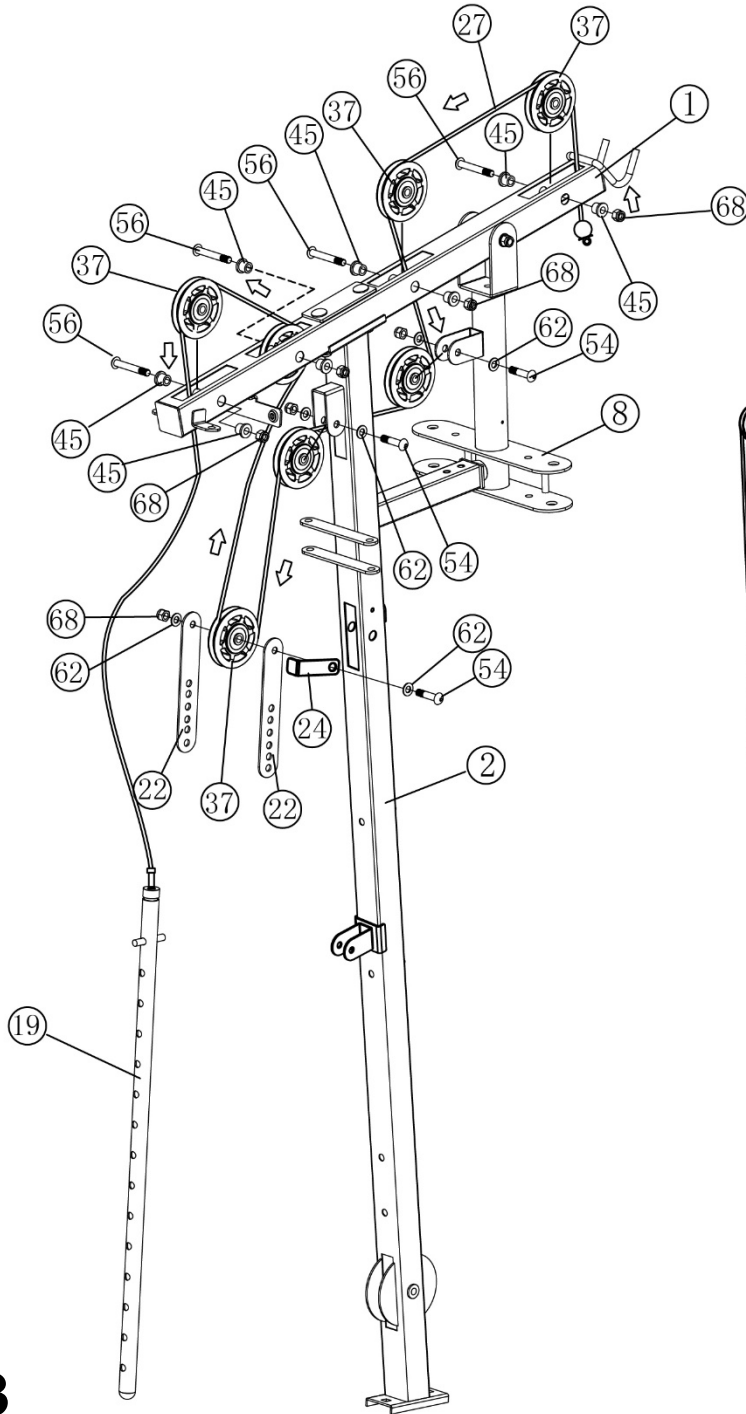
62  6 Ø 3/4"

56  4 M10×2 1/2"

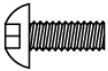
68  7 M10

45  8 Ø 7/8" × 1/2"

27  1
114"

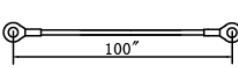


13

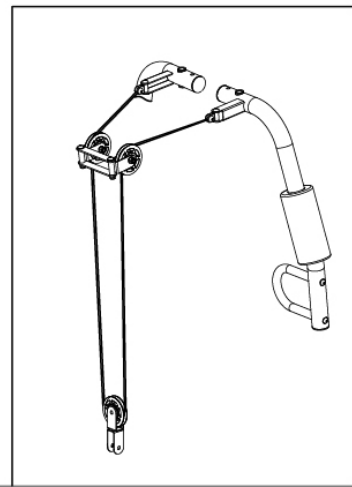
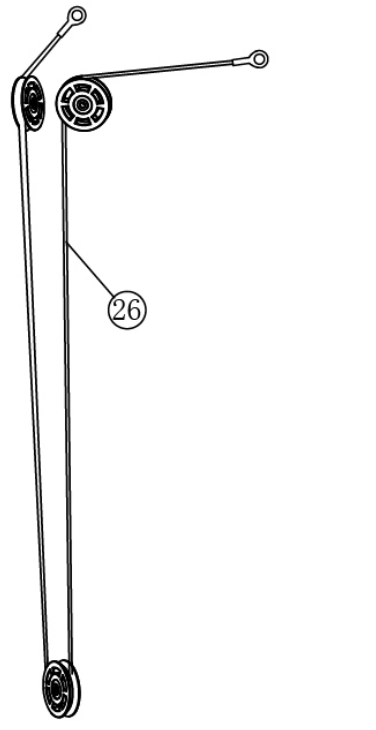
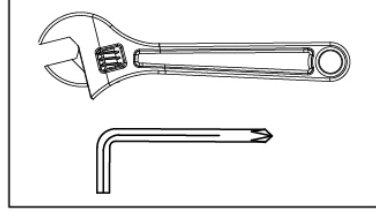
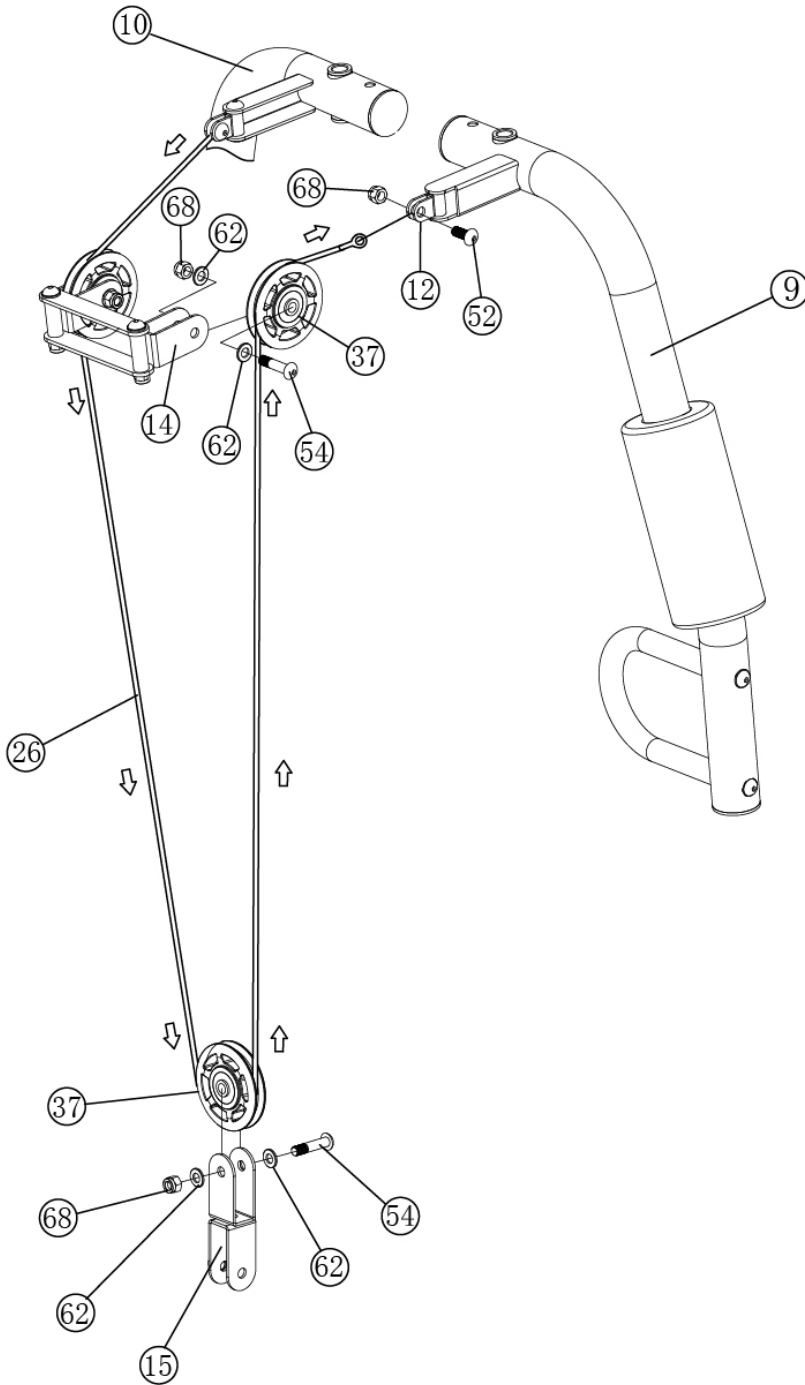
⑤②  2 M10 × 3/4"

⑤④  3 M10 × 1 3/4"

⑥②  6 Ø 3/4"

②⑥  1

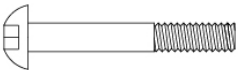
⑥⑧  5 M10



14

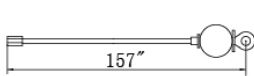
54  4 M10×1 3/4"

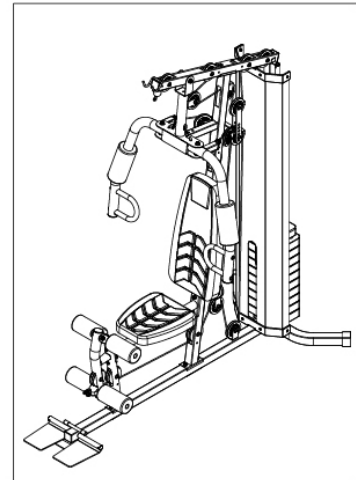
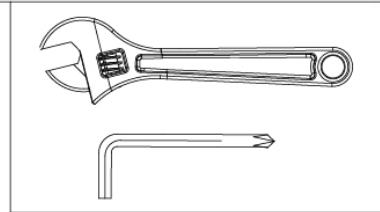
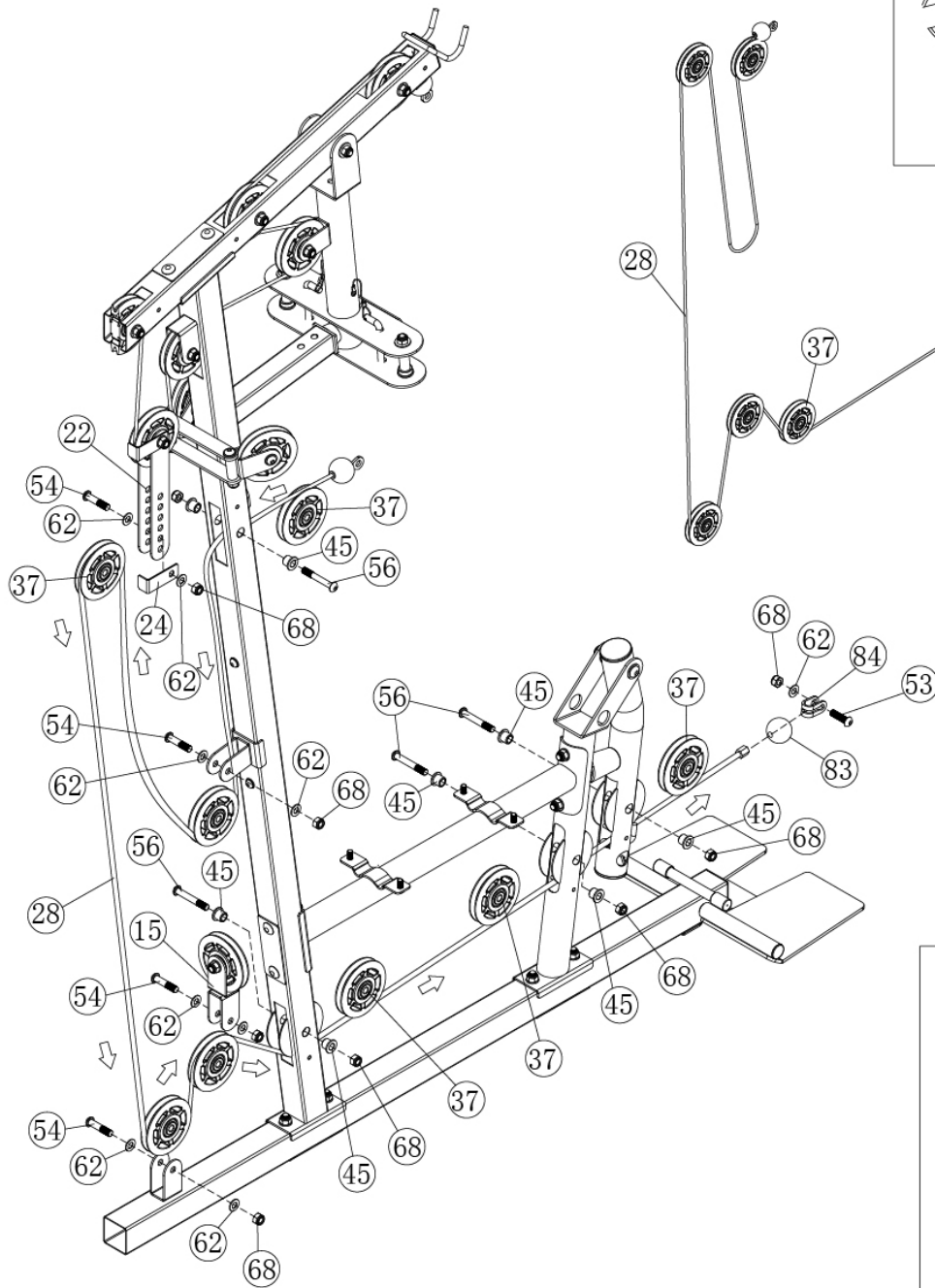
62  9 Ø 3/4"

56  4 M10×2 1/2"

68  9 M10

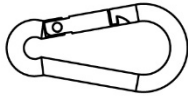
45  8 Ø 7/8" × 1/2"

28  157" 1



15

47

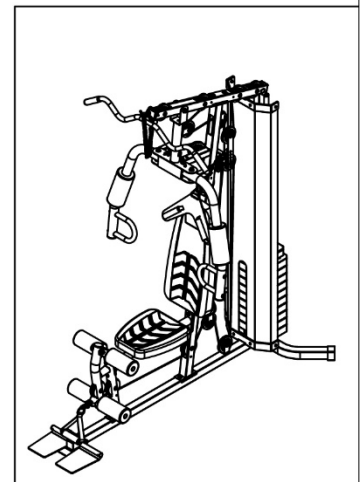
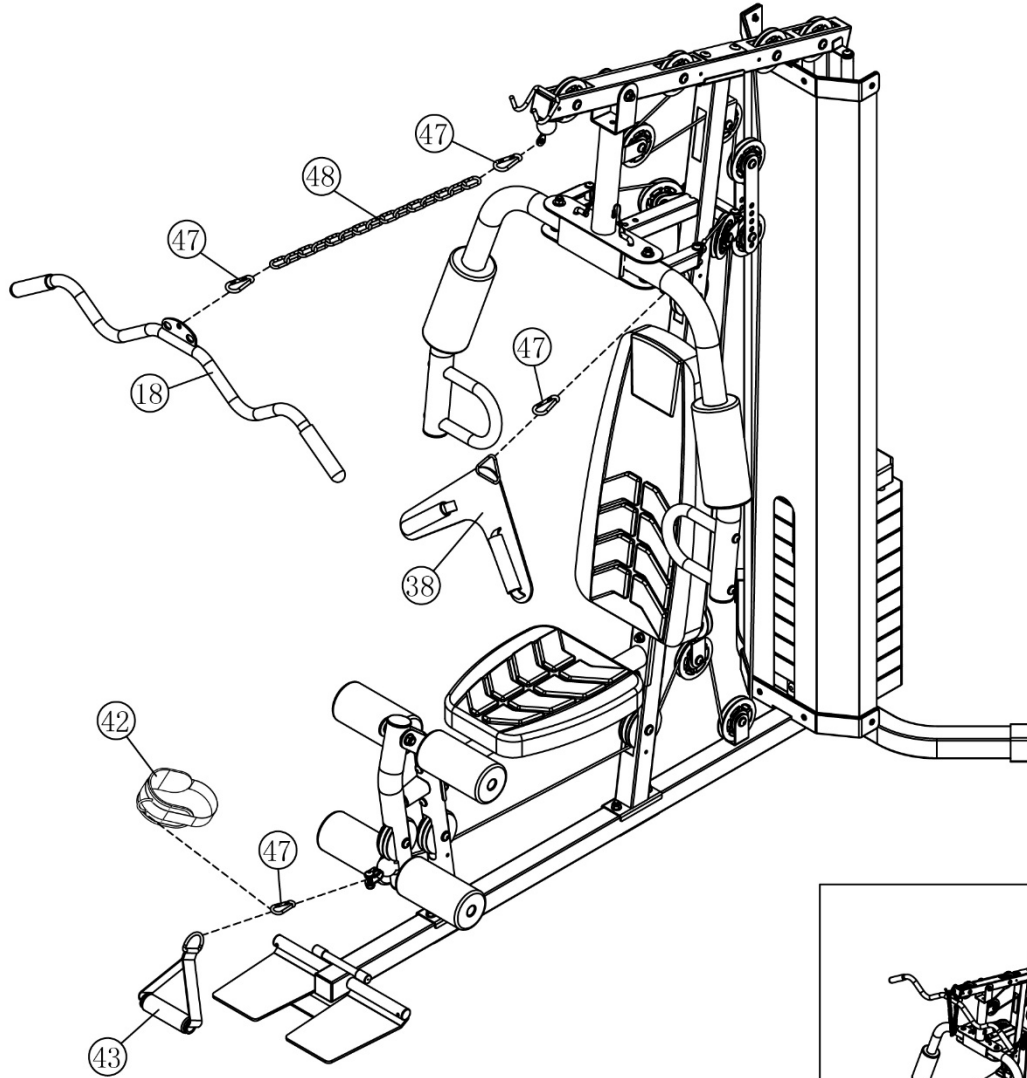


4 7# Clip hooks

48

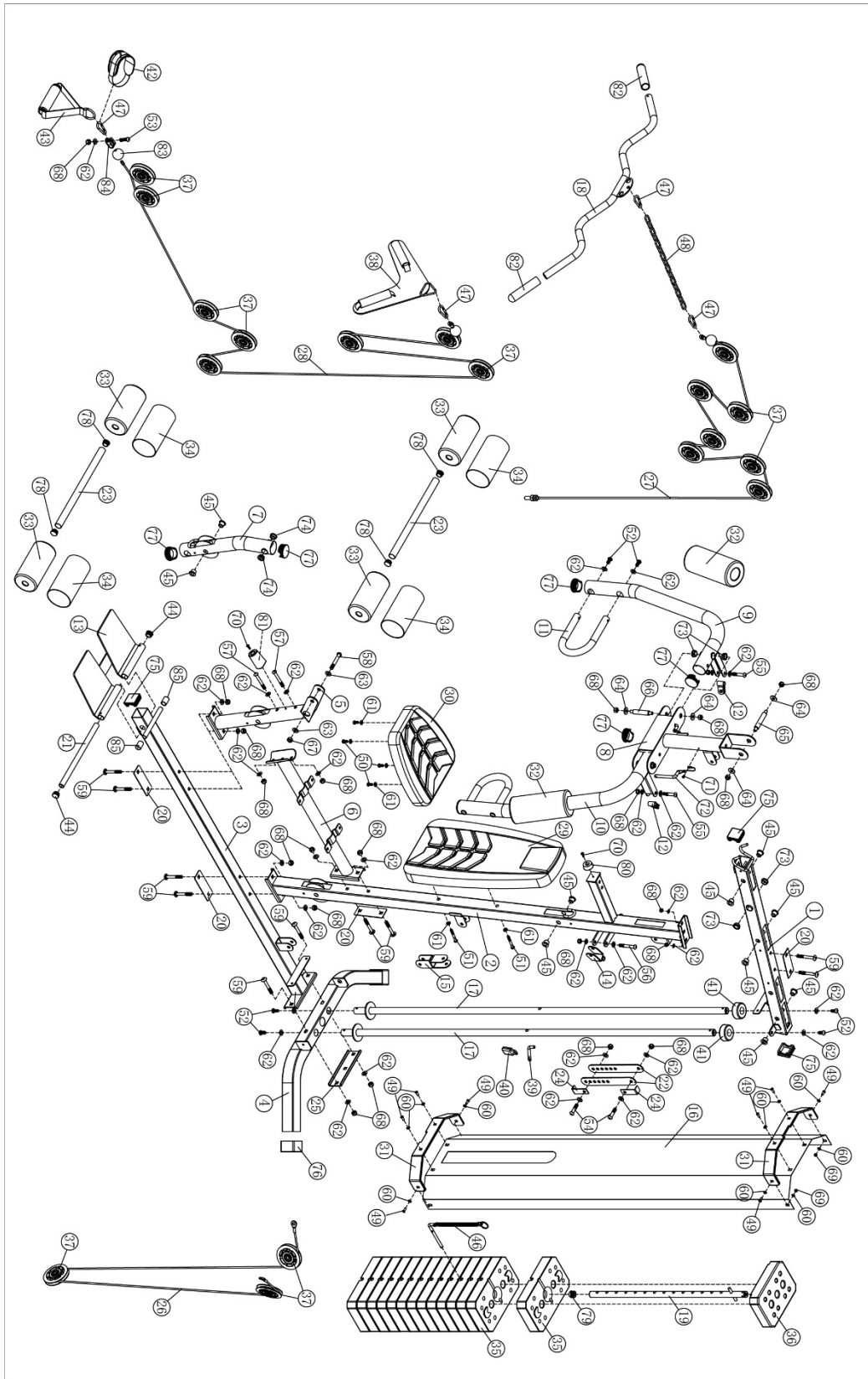


1 Chain



16

EXPLODED DIAGRAM



IMPEX® INC.

2801 S. Towne Ave. Pomona, CA 91766

Tel: (800) 999-8899

www.marcypro.com

support@impex-fitness.com